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RBW0905G00134-3G-03-207**Job Sheet 197592****Part No:** RBW0905G00134-3G-03-207 **Job Qty:** 1 pcs**Part Name:** Hex Head Cap Screw**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/11/19**Job Tracking No:****Due Date:** 9/2/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** ORDER 17425**Note:** DWG RBW0905G00134-3G-03 Rev 5 IPP Rev. A 19.06.28 New issue DP Verify DD**Ship Via:****Bill of Materials**

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Container No: S198265**Part:** RBW0905G00134-3G-03-207**Job No:** 197592**Serial No/Batch:** S198265**Revision:** 5**Inspector:****Exp Date:****Instructions:****Date:** 07/16/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/2/19		0.00	0.02	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	9/2/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	9/2/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	9/2/19		0.00	0.00	QC 21 - FG - 21		JUL 17 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Pick and re identify as RBW0905G00134-3G-03-207.
 Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5149150

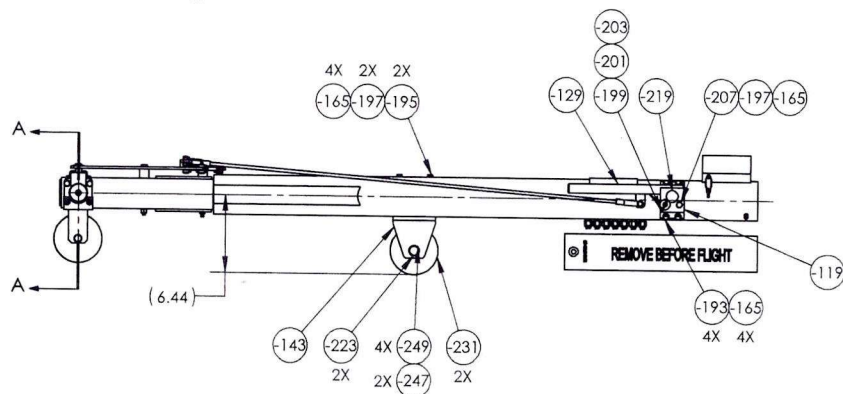
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4-12A	1	162	0

Part Specifications

Specifications could not be found.

Plex 7/11/19 7:50 AM Dart.lajeunesse.marie

[illegible]

M5
190711

1. USED IN ASSY RBW0905G00134-3G.
2. USED WITH RBW0905G12631-3G.
3. USED WITH RBW0905G00134-3G-01.

			
TITLE			
TOW DOLLY			
DWG NO.			REV
RBW0905G00134-3G-03			5
MATERIAL		UNLESS OTHERWISE SPECIFIED	
TREAT		DIMENSIONS ARE IN INCHES	
FINISH		FRACTIONS ± 1/8	
SPEC		SURFACES ± .125/√	
DRAWN BY: PERRITT		1. BREAK ALL SHARP EDGES ± .015 x OR .010 x	
CHECKED: MACKOVJAK		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CPS APPR: ANDERSON		3. MATERIAL DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		AGUSTA AW139	
SCALE	1:10	DATE	2/12/2010
		SHEET 1 OF 49	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					